

## Application

The ECD-545-MD is engineered and tested to withstand extreme loads, debris impact and cyclic fatigue failure associated with the severe weather effects of hurricanes (Miami-Dade County approval #11-1117.22). Constructed from 6063-T5 extruded aluminum the ECD-545-MD's unique load-bearing design accommodates installations of unlimited width or height and single section assemblies up to 48" x 144" (1219 x 3658) without adding costly intermediate structural supports required by other products. Specially designed water resistant seam covers further enhance performance and aesthetics of this industry leading product.

## Standard Construction

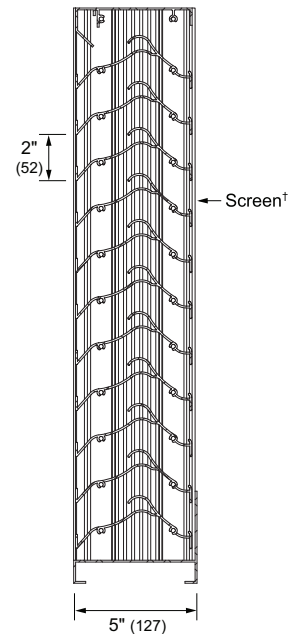
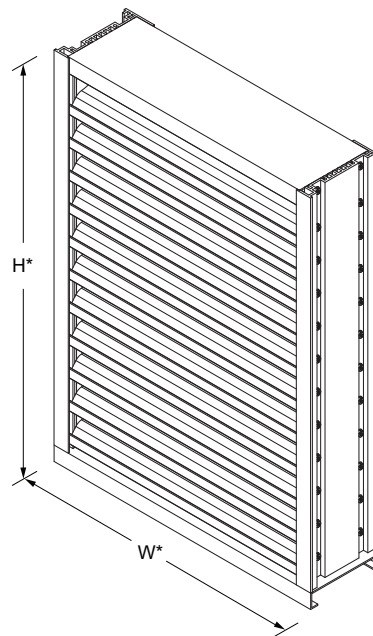
- Material:** Mill finish 6063-T5 extruded aluminum.
- Frame:** 5" deep x 0.125" thick (127 x 3) channel.
- Blades:** 45° x 0.081" (2) thick horizontal drainable style.
- Screen:** 1/2" x 0.063" (12.7 x 1.6) expanded and flattened aluminum.
- Mullion:** Visible.
- Minimum Size:** 4.5" x 5" (114 x 127)
- Maximum Size:** Single section: 48" x 144" (1219 x 3658)  
Multiple section: Unlimited width x 144" (3658)  
or 48" (1219) x unlimited height

## Options

- Factory finish:
  - High Performance Fluoropolymer - 100% resin Newlar®/ 70% resin Kynar®
  - Baked Enamel
  - Clear or Color Anodized, Class 1
  - Prime Coat
- 1 1/2" (38) flange frame.
- Alternate bird or insect screens.
- Insulated or non-insulated blank-off panels.
- Filter racks.
- Head and/or sill flashing.
- Factory installed sleeve. [Maximum 48" x 144" (1219 x 3658)]
- 5" x 3" x 1/4" (127 x 76 x 6.4) Steel Tube

## Ratings

- Free Area:** [48" x 48" (1222 x 1222) unit]: 7.4 ft<sup>2</sup> (0.69 m<sup>2</sup>)  
46.3%
- Performance @ Beginning Point of Water Penetration**
  - Free Area Velocity:** Above 1250 fpm (6.35 m/s)
  - Air Volume Delivered:** Above 9250 cfm (4.37 m<sup>3</sup>/s)
  - Pressure Loss:** 0.22 in.wg. (55 Pa)
- Velocity @ 0.15 in.wg. Pressure Loss:** 1030 fpm (5.24 m/s)
- Miami Dade County:** NOA No. 11-1117.22 (Expires 10/23/2018)  
Approved to FBC TAS202-94, TAS201-94 and TAS203-94.
- Florida Building Code Approval:** No. FL12655
- Design Load:** 150 psf



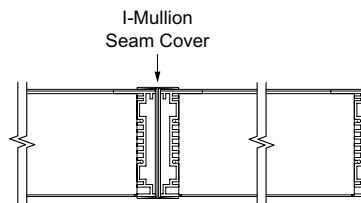
Model **ECD-545-MD**  
(standard)  
\*Louver dimensions furnished approximately 1/2" (13) undersize.

**Vertical Section**  
†Screen adds approximately 3/16" (5) to louver depth.

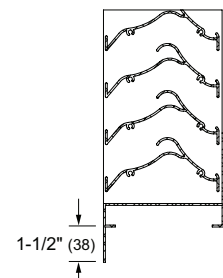


### Certified Ratings:

Pottorff certifies that the model ECD-545-MD shown herein is licensed to bear the AMCA seal. The ratings shown are based on test and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings seal applies to air performance, water penetration and wind-driven rain ratings.



**Visible Vertical Mullion**  
(standard)



**Flange Frame**  
(optional)

Tested in accordance with AMCA 540/550.

Information is subject to change without notice or obligation.

**NOTE:** Dimensions in parentheses ( ) are millimeters.

**Free Area (ft<sup>2</sup>)**

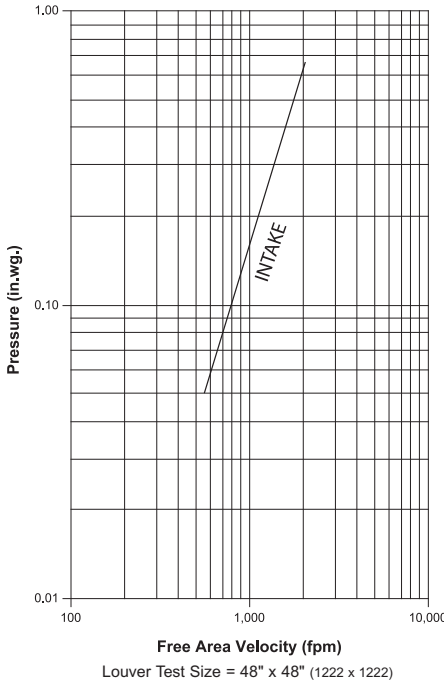
Width (Inches)

	<b>12</b>	<b>18</b>	<b>24</b>	<b>30</b>	<b>36</b>	<b>42</b>	<b>48</b>	<b>54</b>	<b>60</b>	<b>66</b>	<b>72</b>	<b>78</b>	<b>84</b>	<b>90</b>	<b>96</b>	<b>102</b>	<b>108</b>	<b>114</b>	<b>120</b>
<b>12</b>	0.3	0.4	0.6	0.7	0.9	1.0	1.2	1.4	1.5	1.7	1.8	2.0	2.1	2.3	2.5	2.6	2.8	2.9	3.1
<b>18</b>	0.5	<b>0.8</b>	1.1	1.4	1.6	1.9	2.2	2.5	2.8	3.1	3.4	3.7	4.0	4.3	4.5	4.8	5.1	5.4	5.7
<b>24</b>	0.7	1.1	<b>1.6</b>	2.0	2.4	2.8	3.3	3.7	4.1	4.5	4.9	5.4	5.8	6.2	6.6	7.1	7.5	7.9	8.3
<b>30</b>	0.9	1.5	2.0	<b>2.6</b>	3.2	3.7	4.3	4.6	5.4	5.9	6.5	7.1	7.6	8.2	8.7	9.3	9.9	10.4	11.0
<b>36</b>	1.2	1.8	2.5	3.2	<b>3.9</b>	4.6	5.3	6.0	6.7	7.4	8.1	8.8	9.4	10.1	10.8	11.5	12.2	12.9	13.6
<b>42</b>	1.4	2.2	3.0	3.8	4.7	<b>5.5</b>	6.3	7.1	8.0	8.8	9.6	10.4	11.3	12.1	12.9	13.7	14.6	15.4	16.2
<b>48</b>	1.6	2.6	3.5	4.5	5.4	6.4	<b>7.4</b>	8.3	9.3	10.2	11.2	12.1	13.1	14.1	15.0	16.0	16.9	17.9	18.8
<b>54</b>	1.8	2.9	4.0	5.1	6.2	7.3	8.4	<b>9.5</b>	10.6	11.6	12.7	13.8	14.9	16.0	17.1	18.2	19.3	20.4	21.5
<b>60</b>	2.0	3.3	4.5	5.7	6.9	8.2	9.4	10.6	<b>11.8</b>	13.1	14.3	15.5	16.7	18.0	19.2	20.4	21.7	22.9	24.1
<b>66</b>	2.3	3.6	5.0	6.3	7.7	9.1	10.4	11.8	13.1	<b>14.5</b>	15.9	17.2	18.6	19.9	21.3	22.7	24.0	25.4	26.7
<b>72</b>	2.5	4.0	5.5	7.0	8.5	10.0	11.4	12.9	14.4	15.9	<b>17.4</b>	18.9	20.4	21.9	23.4	24.9	26.4	27.9	29.4
<b>78</b>	2.7	4.3	6.0	7.6	9.2	10.8	12.5	14.1	15.7	17.3	19.0	<b>20.6</b>	22.2	23.9	25.5	27.1	28.7	30.4	32.0
<b>84</b>	2.9	4.7	6.5	8.2	10.0	11.7	13.5	15.3	17.0	18.8	20.5	22.3	<b>24.1</b>	25.8	27.6	29.3	31.3	32.9	34.6
<b>90</b>	3.2	5.0	6.9	8.8	10.7	12.6	14.5	16.4	18.3	20.2	22.1	24.0	25.9	<b>27.8</b>	29.7	31.6	33.5	35.3	37.2
<b>96</b>	3.4	5.4	7.4	9.5	11.5	13.5	15.5	17.6	19.6	21.6	23.6	25.7	27.7	29.7	<b>31.8</b>	33.8	35.8	37.8	39.9
<b>102</b>	3.6	5.8	7.9	10.1	12.2	14.4	16.6	18.7	20.9	23.0	25.2	27.4	29.5	31.7	33.9	<b>36.0</b>	38.2	40.3	42.5
<b>108</b>	3.8	6.1	8.4	10.7	13.0	15.3	17.6	19.9	22.2	24.3	26.8	29.1	31.4	33.6	35.9	38.2	<b>40.5</b>	42.8	45.1
<b>114</b>	4.0	6.5	8.9	11.3	13.8	16.2	18.6	21.0	23.5	25.9	28.3	30.6	33.2	35.6	38.0	40.5	42.9	<b>45.3</b>	47.7
<b>120</b>	4.3	6.8	9.4	12.0	14.5	17.1	19.6	22.2	24.8	27.3	29.9	32.6	35.0	37.6	40.1	42.7	45.3	47.8	<b>50.4</b>



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**Pressure Loss**



**Selection Criteria**

Follow the steps listed below to calculate the louver size needed to satisfy the required air volume while minimizing the adverse effects of water penetration and pressure loss.

1. Determine the Free Area Velocity (FAV) at the maximum allowable pressure loss using the *Pressure Loss* chart to the left. While job conditions vary, typically, the maximum allowable pressure loss should not exceed 0.15 in. wg., and the FAV for 0.15 in. wg. pressure loss is listed on the front page of this sheet.

2. **Intake Applications** If the FAV at the Beginning Point of Water Penetration is less than the FAV from step 1, then use the FAV at the Beginning Point of Water Penetration in step 3, otherwise use the FAV from step 1.

**Exhaust Applications** Use the FAV from step 1 in step 3.

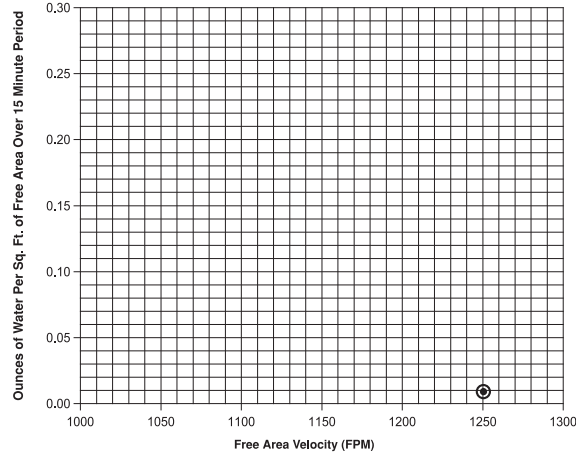
3. Calculate the total louver square footage required using the following equation.

$$\frac{\text{Required Air Volume}}{\text{cfm}} \div \frac{\text{FAV}}{\text{fpm}} = \frac{\text{Required Louver (Free-Area) Size}}{\text{ft}^2}$$

4. Using the *Free Area* chart above, select a louver width and height that yields a free area ft<sup>2</sup> greater than or equal to the required louver size calculated in step 3.

**Water Penetration**

Beginning Point of Water Penetration = Above 1250 fpm



**Water Penetration**

AMCA defines the beginning point of water penetration as the free area velocity at the intersection of a simple linear regression of test data and the line of 0.01 ounces of water per square foot of free area and is measured through a 48" x 48" louver during a 15 minute period. The AMCA water penetration test provides a method for comparing louver models and designs as to their efficiency in resisting the penetration of rainfall under specific lab conditions. Pottorff recommends that intake louvers are selected with a reasonable margin of safety below the beginning point of water penetration in order to avoid unwanted penetration during severe storm conditions.

**Wind Driven Rain Performance — AMCA 500-L Wind Driven Rain Test**

Test louver Core Area, is 39 3/8" x 39 3/8".

<b>Wind Velocity</b>	<b>Rainfall</b>	<b>Airflow</b>	<b>Core Velocity</b>	<b>Effectiveness Ratio</b>	<b>Wind Class:</b>	<b>Discharge Class:</b>
29 mph	3 in/hr	9419 cfm	668 fpm	100%	A	2
50 mph	8 in/hr	9532 cfm	676 fpm	97.9%	B	2

<b>Wind Driven Rain, Class</b>	<b>Effectiveness</b>
A	1.000 to 0.999
B	0.989 to 0.95
C	0.949 to 0.80
D	0.799 to 0.00

**NOTES**

1. Core Area is the open area of the louver face (face area less louver frame). 2. Wind Driven Rain Penetration Classes. 3. Discharge Loss Coefficient is calculated by dividing the louvers' actual airflow rate by the theoretical airflow rate for an unobstructed opening. The higher the coefficient the lower the resistance to air flow.

Information is correct at time of printing. However, we reserve the right to make changes without notice.

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